

LAB REPORT

Student Name:

Lab Group Number:

Project Cost/Tracking Sheet

		CARD HOLDER TIME
OPERATIONS		MINUTES
Face top and bottom		
Face front and back		
Mill ends to size		
Deburr Part (removing sharp edges)		
Programming time		
Program proving time		
Program Run time		
Aux operations (measuring, saw cut, adding runners, Etc.)		
Final deburr/polish		
Total time (Total Minutes / 60)		
Operating Costs @ (\$35 per Hr.)		
Cost of Material (See Below)		
Total Manufacturing cost		
Profit percentage 5%		
Final sale price		

NOTE: All times are actual "ON" machine times including part clamping, deburring , measuring and polishing. Do not include time when you are waiting to get on a machine.

Material Cost:
Card Holder: \$3.30