

# MONO: Enhancing Bit-Flip Resilience With Bit Homogeneity for Neural Networks

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**Abstract**—Deep neural networks (DNNs) have been applied across diverse domains, including safety-critical applications. Past studies indicate that DNNs are very sensitive to changes in weights and activations due to uneven bit-weight distribution in standard number formats like fixed points, which can cause significant output accuracy fluctuations. To address this issue, we introduce a new data type called MONO to enhance bit-flip resilience using uniformity at the bit level by employing symmetric weights for all bit positions. On average, MONO has improved error resilience more effectively than the fixed-point data type, even when utilizing triple modular redundancy (TMR) and most significant bit (MSB) protection, while maintaining low overhead.

**Index Terms**—Deep neural network (DNN), error resilience, fault injection, hardware fault, homogeneity.

## I. INTRODUCTION

Deep neural networks (DNNs) are widely applied in real-life domains, such as autonomous driving and industrial controls, where safety is paramount. DNNs face two major challenges when used in resource-constrained embedded systems for safety-critical applications: 1) high resource consumption and memory access requirements and 2) vulnerability to hardware errors, which can have severe consequences. To tackle the first issue, various quantization schemes have been developed to reduce power and memory consumption by lowering the bit precision of network parameters, converting floating points to 32-bit or as low as 1-bit fixed-point systems, leading to *binary neural networks* (BNNs). Additionally, Ghasemzadeh et al. [1] introduced the *multiple-level binary* (MLB) approach within the *RebNet* framework to improve memory efficiency further while preserving the model accuracy.

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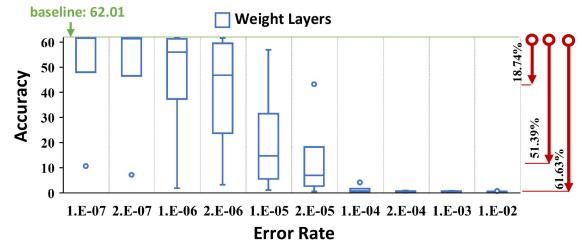


Fig. 1. Classification accuracy of *ResNet-18* trained on TinyImageNet under different error rates.

To address the second concern, the fixed-point data type incorporates static bit-weights across diverse bit positions (i.e.,  $2^{n-1}, 2^{n-2}, \dots, 0$ ), and *RebNet* uses dynamic trainable bit weights (i.e.,  $\gamma_1, \gamma_2, \dots, \gamma_m$ ) to represent the DNNs parameters. Previous research has shown that DNNs using fixed-point data types can experience significant accuracy loss due to bit errors in asymmetric bit-weights, which can cause numerical perturbations that greatly exceed the original values [2], [3], [4]. Moreover, using asymmetric dynamic bit-weights also poses reliability challenges for the *RebNet* scheme.

According to Fig. 1, the accuracy of *ResNet-18* utilizing fixed-point data type, can drop from 62.01% to 10.62% at the lowest error rate, i.e.,  $10^{-7}$ . The insights from Fig. 1 motivate us to equalize the bit weights of parameters by removing both the *most significant bit* (MSB) and the *least significant bit* (LSB) across the neural network. This adjustment aims to enhance the network's capacity for error resilience.

**Contributions:** This letter proposes an innovative scheme with uniform bit-weights for network parameters based on quantization-aware training inspired by stochastic computing. This novel data type enhances reliability and attains uniform bit positions in weight representation. To our understanding, no prior research has explored the uniform distribution of resilience across a DNN by equating parameter bit-weights to enhance error robustness while upholding accuracy levels.

- 1) This letter introduces a highly accurate data type called MONO based on the homogeneity of the bit-weights of the parameter representation to improve the error resilience of neural networks by introducing redundancy.
- 2) We developed a framework for training DNNs based on the MONO data type and injecting faults in the weight/activation parameters to assess error resilience.
- 3) We explore the hardware implementation of MONO-based processing elements for neural network accelerators on FPGA and evaluate the critical path delay (CPD), resource consumption, and dynamic power.

## II. RELATED WORK

Earlier studies investigated the role of redundancy in improving the error resilience of DNNs, such as *triple module*

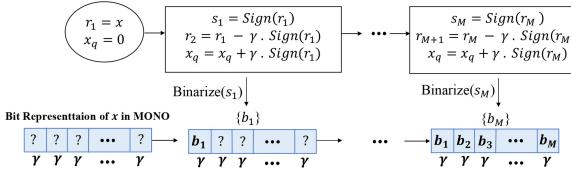


Fig. 2. Schematic flow for computing the  $M$ -level bit representation of the input  $x$  in the MONO data type.

<sup>71</sup> redundancy (TMR) to mitigate the effect of errors at the expense  
<sup>72</sup> of  $3 \times$  area [2]. In addition, several previous studies have  
<sup>73</sup> examined the effect of different common data types on the  
<sup>74</sup> reliability of DNNs [5], [6], [7]. These studies show that DNNs  
<sup>75</sup> have some fault resilience, but it varies with the bit position  
<sup>76</sup> weights in network parameters. One study found that using a  
<sup>77</sup> wider range of integer values in fixed-point data types increases  
<sup>78</sup> failure risk [5]. Ruospo et al. [6] examined CNN reliability using  
<sup>79</sup> a range of bit weights in floating-point and fixed-point data  
<sup>80</sup> types. They conclude that asymmetric bit weight representation  
<sup>81</sup> significantly impacts the CNN model reliability.

<sup>82</sup> In a separate research track, error resilience of DNNs  
<sup>83</sup> can vary across different parts of the neural network,  
<sup>84</sup> such as neurons, layers, and parameters of models [5], [8].  
<sup>85</sup> Schorn et al. [9] proposed an analytical method for predicting  
<sup>86</sup> the error resilience of neurons in DNNs to assign more critical  
<sup>87</sup> neurons to protected hardware elements. This mapping tech-  
<sup>88</sup> nique decreases the flexibility of DNN accelerators and adds  
<sup>89</sup> additional overhead. Schorn et al. [10] introduced a feature  
<sup>90</sup> resilience optimization technique to equalize the intralayer  
<sup>91</sup> error resilience within DNNs by adjusting the DNNs weights  
<sup>92</sup> to prevent the need for tolerating additional overheads.

### III. MONO: BIT HOMOGENEITY FOR NEURAL NETWORKS

<sup>95</sup> *Proposed Approach (MONO Data Type):* MONO is built  
<sup>96</sup> based on the multilevel binary scheme. The bit representation  
<sup>97</sup> of a fixed-point input  $x$  in the MONO data type is depicted in  
<sup>98</sup> Fig. 2. This scheme approximates the input  $x$  with multilevel  
<sup>99</sup> binary value  $x_q$  based on Fig. 2. For the presenting  $M$ -level  
<sup>100</sup> binary value in the MONO data type, we need  $M$  scaling  
<sup>101</sup> factors  $\{\gamma_1, \gamma_2, \dots, \gamma_M\}$ . These scaling factors are always  
<sup>102</sup> positive and equal to each other, i.e.,  $\gamma_1 = \gamma_2 = \dots = \gamma_M = \gamma$   
<sup>103</sup> in the MONO scheme.

<sup>104</sup> Note that, we have one  $\gamma_w$  for all weights and one  $\gamma_a$  for  
<sup>105</sup> all activations corresponding to a specific layer.

<sup>106</sup> *Batch-Normalization Layer in the MONO Data Type:*  
<sup>107</sup> Usually, a batch-normalization layer normalizes the output of  
<sup>108</sup> the dot product  $u = \text{dot}(\vec{a}, \vec{w})$  before passing it to an activation  
<sup>109</sup> function, like ReLU. This layer converts  $u$  into  $\alpha_{BN} \times u -$   
<sup>110</sup>  $\beta_{BN}$ , where  $\alpha_{BN}$  and  $\beta_{BN}$  are the trainable parameters of  
<sup>111</sup> the layer. We can rewrite the dot-product  $u$  in the MONO  
<sup>112</sup> scheme based on (1). After applying batch-normalization,  $u$   
<sup>113</sup> is converted into  $\alpha_{BN}\gamma_{in}u' + \beta_{BN}$  in the MONO scheme. This  
<sup>114</sup> simplification helps us to improve hardware implementation  
<sup>115</sup> clarified in Section IV-B

$$\begin{aligned} \text{u} &= \text{dot}(\vec{a}, \vec{w}) = \text{dot}\left(\sum_{i=1}^M \gamma_w \vec{s}_{w_i}, \sum_{j=1}^M \gamma_a \vec{s}_{a_j}\right) \\ &= \gamma_w \gamma_a \text{dot}\left(\sum_{i=1}^M \vec{s}_{w_i}, \sum_{j=1}^M \vec{s}_{a_j}\right) = \gamma_w \gamma_a u' = \gamma_{in} u'. \end{aligned} \quad (1)$$

<sup>118</sup> *Activation Function and Encoder in the MONO Data Type:*  
<sup>119</sup> The ReLU [11] function is commonly used in standard DNNs,  
<sup>120</sup> such as ResNet [12] and MobileNet [13] to apply nonlinearity

for calculations. Therefore, ReLU serves as the activation  
<sup>121</sup> function in the processing element of the MONO data type.  
<sup>122</sup> However, our framework allows us to use any activation  
<sup>123</sup> function based on the input neural network architecture.  
<sup>124</sup>

The encoder based on the MONO scheme uses the sign  
<sup>125</sup> function and a trainable scaling factor to convert a fixed-point  
<sup>126</sup> input to a multilevel binary value. For each layer, a dedicated  
<sup>127</sup> scaling factor  $\gamma$  is employed to quantize the activations. These  
<sup>128</sup> scaling factors must be learned during the training phase.  
<sup>129</sup>

*Multilevel Popcount in MONO:* In MONO, we can calculate  
<sup>130</sup> the dot product of an  $M$ -level residual binary weight vector  
<sup>131</sup>  $\vec{w}$  and an  $M$ -level residual binary activation vector  $\vec{a}$  using  
<sup>132</sup> Popcount operation. Let weight vector and activation vector be  
<sup>133</sup>  $\vec{w} = \sum_{i=1}^M \gamma_w \vec{s}_{w_i}$  and  $\vec{a} = \sum_{i=1}^M \gamma_a \vec{s}_{a_i}$ , respectively.  $\vec{s}_{w_i}$  and  $\vec{s}_{a_i}$   
<sup>134</sup> denote the  $i$ th residual sign vector of the weight and activation,  
<sup>135</sup> respectively. Dot product operation between  $M$ -level binarized  
<sup>136</sup> weight and  $M$ -level binarized activation can be performed  
<sup>137</sup> according to (2). In (2),  $\vec{b}_{w_i}$ ,  $\vec{b}_{a_j}$  are encoded bit corresponding  
<sup>138</sup> to  $\vec{s}_{w_i}$ ,  $\vec{s}_{a_j}$ , respectively  
<sup>139</sup>

$$\begin{aligned} u &= \text{dot}(\vec{a}, \vec{w}) = \text{dot}\left(\sum_{i=1}^M \gamma_w \vec{s}_{w_i}, \sum_{j=1}^M \gamma_a \vec{s}_{a_j}\right) \\ &= \gamma_w \gamma_a \text{dot}\left(\sum_{i=1}^M \vec{s}_{w_i}, \sum_{j=1}^M \vec{s}_{a_j}\right) \\ &= \gamma_w \gamma_a \text{dot}\left(\sum_{i=1}^M \vec{b}_{w_i}, \sum_{j=1}^M \vec{b}_{a_j}\right) = \gamma_{in} \text{dot}(w_{pop}, a_{pop}). \end{aligned} \quad (2)$$

### A. Training DNN Models in MONO

This section uses the MONO scheme to calculate gradients  
<sup>144</sup> for training DNN parameters, including weights, activations,  
<sup>145</sup> and scaling factors. We denote  $\mathcal{L}$  as a cost function. In  
<sup>146</sup> addition,  $x_w$  and  $x_a$  are full precision weight and activa-  
<sup>147</sup> tion, respectively, which are approximated as  $x_{w-q} =$   
<sup>148</sup>  $\sum_{i=1}^M \gamma_w \text{Sign}(r_{w_i})$  and  $x_{a-q} = \sum_{j=1}^M \gamma_a \text{Sign}(r_{a_j})$  using the  
<sup>149</sup> MONO data type. In this equation,  $r_{w_i}$  and  $r_{a_j}$  denote the  $i$ th  
<sup>150</sup> and  $j$ th residual error for weight and activation, respectively.  
<sup>151</sup> Equations 3 and 4 describe how to compute the derivative of  
<sup>152</sup> the cost function with respect to  $\gamma_w$  and the weight  
<sup>153</sup>

$$\partial \mathcal{L} \gamma_w = \partial \mathcal{L} x_{w-q} \partial x_{w-q} \gamma_w = \partial \mathcal{L} x_{w-q} \sum_{i=1}^M \text{Sign}(r_{w_i}) \quad (3)$$

$$\begin{aligned} \partial \mathcal{L} x_w &= \partial \mathcal{L} x_{w-q} \partial x_{w-q} \sum_{i=1}^M \text{Sign}(r_{w_i}) \sum_{i=1}^M \partial \text{Sign}(r_{w_i}) r_{w_i} \\ &= \partial \mathcal{L} x_{q-w} \times M \times \gamma_w \times 1_{|r_{w_i}| \leq 1} \end{aligned} \quad (4)$$

where the derivative term  $\partial \text{Sign}(x)x$  is 1 if  $|x| \leq 1$ , else it is 0.  
<sup>157</sup> These equations can be extended to include activation and  $\gamma_a$ .  
<sup>158</sup>

## IV. EXPERIMENTAL ANALYSIS

### A. Experimental Analysis

We demonstrated the improvements in error resilience by  
<sup>161</sup> our scheme with three DNN models and two datasets. We  
<sup>162</sup> explore varied bit-widths in neural networks using MONO,  
<sup>163</sup> selecting optimal bit-widths based on fixed-point that maintain  
<sup>164</sup> network accuracy less than 1% compared to the floating-  
<sup>165</sup> point precision. This leads us to consider 5, 7, and 8-bit  
<sup>166</sup> for ResNet-20 [12], MobileNet-V1 [13], and ResNet-18 [12]  
<sup>167</sup> models, respectively. For training MONO and MLB, we  
<sup>168</sup> use the Adam optimizer with an initial learning rate of  
<sup>169</sup>

TABLE I  
TOLERATED BER FOR VARIOUS DATA TYPES AND RESILIENCE METHODS IN THREE DNN MODELS ON DIFFERENT BENCHMARKS

Network	MONO	MLB	Tolerated Weight BER			MSB-protection	MONO	MLB	Tolerated Activation BER		
			FxP	TMR	BER				FxP	TMR	BER
<i>ResNet-20</i> [2] ( <i>CIFAR-10</i> [7])	$10^{-4}$	$10^{-5}$	$10^{-5}$	$10^{-4}$	-	$4 \times 10^{-5}$	$2 \times 10^{-4}$	$4 \times 10^{-5}$	$2 \times 10^{-6}$	$10^{-5}$	$4 \times 10^{-6}$
<i>MobileNet-V1</i> [3] ( <i>CIFAR-10</i> [7])	$2 \times 10^{-5}$	$2 \times 10^{-6}$	$2 \times 10^{-6}$	$10^{-5}$	-	$10^{-5}$	$2 \times 10^{-3}$	$10^{-3}$	$2 \times 10^{-5}$	$10^{-4}$	$10^{-4}$
<i>ResNet-18</i> [2] ( <i>Tiny ImageNet</i> [4])	$2 \times 10^{-6}$	$4 \times 10^{-7}$	-	$4 \times 10^{-7}$	-	$4 \times 10^{-7}$	$4 \times 10^{-3}$	$4 \times 10^{-3}$	$4 \times 10^{-5}$	$4 \times 10^{-4}$	$2 \times 10^{-4}$

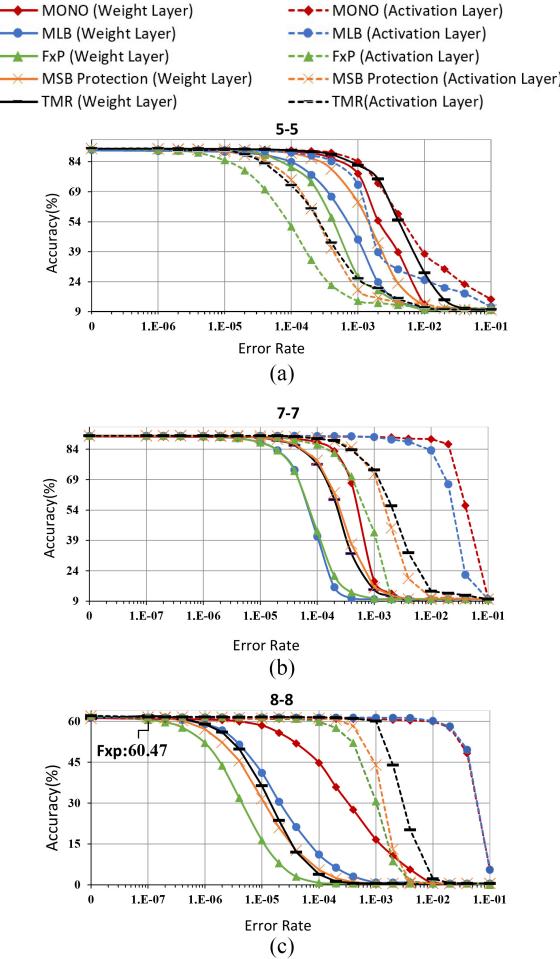


Fig. 3. Comparison of bit-error resilience improvements in three DNN models on different benchmarks. (a) ResNet-20 on CIFAR-10. (b) MobileNet V1 on CIFAR-10. (c) ResNet-18 on TinyImageNet.

accuracy of the test set across various bit error rates (BERs). 189  
The accuracy curves are illustrated in Fig. 3. Furthermore, we 190  
illustrate the tolerated BER across different data types and 191  
resilience methods in Table I. Tolerated BER is defined as a 192  
point where the accuracy drops more than 1% in the subsequent 193  
point. according to Table I, we have different improvements 194  
for different models trained on various datasets. For instance, 195  
according to Table I, *ResNet-20* and *MobileNet-V1* based on 196  
the MONO data type can tolerate up to **10×** more errors 197  
compared to fixed-point and MLB data types if all errors 198  
happen on weights in the *CIFAR-10* benchmark. The MONO 199  
datatype significantly reduces activation errors and is more 200  
effective than the traditional approaches like TMR and MSB 201  
protection, which have high overhead. For instance, the MONO 202  
approach demonstrates up to **(100/10/20)×** more activation 203  
error resilience with equivalent accuracy loss for *ResNet-18* 204  
utilizing fixed-point/TMR/MSB protection, respectively. 205

We also explore the impact of fault injection with the error 206  
rates ( $10^{-7} \sim 2 \times 10^{-4}$ ) affecting both weights and activation 207  
layers across all trials for each error rate, as depicted in 208  
the box plot in Fig. 4. According to this figure, MLB and 209  
fixed-point data types experience extensive misclassifications, 210  
especially in the weight layer. For instance, the accuracy 211  
of *ResNet-18* based on the fixed-point/MLB data type can 212  
drastically drop **51.4%** (from 62.02% to 10.62%)/**10.18%** 213  
(from 61.45% to 51.28%) in the smallest error rate, i.e.,  $10^{-7}$  214  
on the weight layer. The use of TMR and MSB protection 215  
also results in accuracy drops of **15.41%** (from 62.02% to 216  
46.61%) and **46.68%** (from 62.02% to 15.34%), respectively. 217  
In contrast, the MONO datatype shows only a **0.83%** accuracy 218  
drop (from 61.18% to 60.35%) under the same conditions. In 219  
addition, in the worst-case scenario for the activation layer, the 220  
accuracy drop of *ResNet-18* for the MONO datatype is **0.72%**, 221  
compared to **8.79%, 1.22%, and 2.61%** for fixed-point, TMR, 222  
and MSB protection, respectively, at an error rate of  $2 \times 10^{-4}$ . 223

*Calculation of MONO Overhead:* Consider an  $m$ -bit model 224  
with  $W$  weights,  $A$  activations, and  $L$  layers (convolution and 225  
fully connected). Our experiments reveal that 8-bit is sufficient 226  
to quantize scaling factors,  $\gamma_w$  and  $\gamma_a$ . The model redundancy 227  
for MONO, MLB, TMR, and MSB-protection requires  $16L$ , 228  
 $16mL$ ,  $2m(W + A)$ , and  $(W + A)$  extra bits, respectively, 229  
compared to the fixed-point model. We disregard the cost of 230  
the voter in TMR and duplicate the sign bit to implement the 231  
MSB-protection technique. For instance, *ResNet-20* (quantized 232  
5-bit on *CIFAR-10*) based on MONO, MLB, TMR, and MSB- 233  
protection consumes **0.006%, 0.03%, 200%, and 20%** extra 234  
bit, respectively, compared to the fixed-point. It indicates that 235  
MONO has the least redundancy overhead among the others. 236

#### B. Implementation of the Processing Element Unit in the MONO Datatype

We synthesized and deployed a processing element based 239  
on MONO and another based on fixed-point methodology 240  
separately on the *Ultra96 FPGA* platform to investigate and 241  
compare their hardware designs. Fig. 5 shows the structure of 242  
the above-mentioned two implementations, and Table II shows 243  
their hardware resource consumption, CPD, and *dynamic* 244

0.01/0.01/0.0001, multiplied by 0.1 after  $(1/3)/(5/6)/(1/6)$   
of 300/300/180 epochs in *ResNet-20/MobileNet-V1/ResNet-18* models. We also use a warmup scheduler to restart the learning rate after 90 epochs to improve accuracy in *ResNet-18* on *TinyImageNet* [15]. We retrain *ResNet-20/MobileNet-V1/ResNet-18* models based on fixed-point using the *Adam* optimizer with an initial learning rate of 0.01/0.01/0.0001, reduced tenfold after  $(1/3)$  of 60/60/60 epochs.

In our simulation environment, errors can be injected into both DNN weights and activations. Weight errors are injected before inference, while activation errors are performed during inference. Following the specification of the desired error rate, the framework randomly selects the affected bit positions of the erroneous variables (weight/activation) and executes inference to assess accuracy under the applied perturbations. We repeat all the experiments at the desired error rates until statistically consistent results are achieved.

We investigate the error resilience of target models to errors injected into model parameters and assess the classification

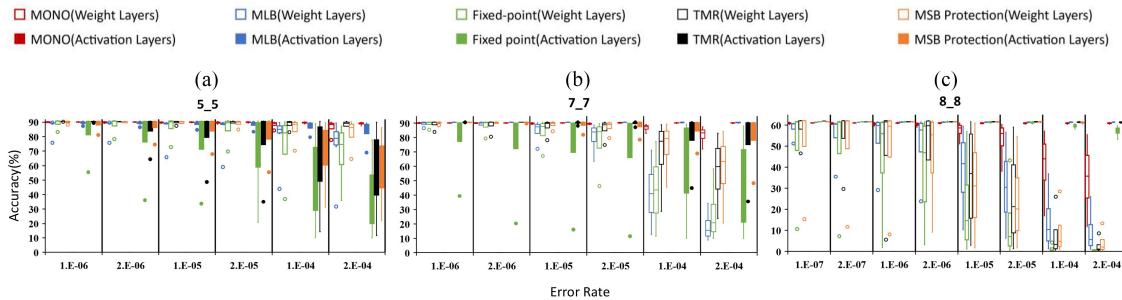


Fig. 4. Impact of fault injection on three different data types (MONO, MLB, and fixed point) and two various protection techniques, on two individual groups of layers 1) weight layer and 2) activation layer, across three different DNNs on two datasets. (a) ResNet-20 on CIFAR-10. (b) MobileNet-V1 on CIFAR-10. (c) ResNet-18 on TinyImageNet.

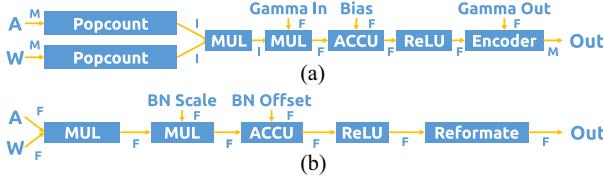


Fig. 5. Hardware structures of MONO-based and fixed-point-based processing element.  $A$  and  $W$  are the activation and weight inputs.  $M$  means MONO format,  $I$  means signed integer format, and  $F$  means signed fixed-point format. (a) Hardware structure of MONO-based processing element. (b) Hardware structure of fixed-point-based processing element.

TABLE II  
IMPLEMENTATIONS OF MONO-BASED AND FIXED-POINT-BASED  
PROCESSING ELEMENT ON ULTRA96 FPGA

	Input Width	Frequency	LUT	FF	CPD	DPC
MONO	8 bits	200 MHz	455	203	4.478 ns	0.013 W
FxP	8 bits	200 MHz	617	172	4.722 ns	0.016 W

power consumption (DPC). The MONO processing element consists of two *Popcount* modules, two multipliers, one accumulator, one ReLU activation module, and one encoder. The inputs of this instance are 8-bit MONO-format activation and weight. The *Popcount* module converts two inputs as 5-bit signed integer values. Two multipliers calculate the product of the activation, weight, and the *batch normalization* folded (BN-folded) input gamma within the MONO data type. As referred in Section III, the input gamma,  $\gamma_{in}$ , can be folded with the scaling parameter of BN,  $\alpha_{BN}$ . Therefore, in our hardware implementation, the BN-folded input gamma and bias apply the 16-bit fixed-point format with an 8-bit fraction. The output encoder will convert the result of the ReLU activation function to 8-bit MONO format based on one 8-bit output gamma with a 4-bit fraction following the scheme shown in Fig. 2. Compared with MONO-based processing elements, the fixed-point-based processing element applies the same input (8-bit) and BN parameter (16-bit) data width for a fair comparison with our MONO instance. Reformat module will relimit and reformat the result out ReLU activation as 8-bit fixed-point output. The two instances above are implemented as the pipeline architecture for high clock frequency. Table II shows the synthesis and implementation result of our two instances. Compared with the  $8\text{bits} \times 8\text{bits}$  multiplier for activation and weight computing and  $16\text{bits} \times 16\text{bits}$  multiplier for batch normalization in the fixed-point instance, our MONO design only required one  $5\text{bits} \times 5\text{bits}$  multiplier for popcounted activation and weight computing and  $10\text{bits} \times 16\text{bits}$  multiplier for BN-folded gamma computing. Hence, MONO processing element utilizes fewer hardware resources for

an equivalent input bit-width when compared to the fixed-point instance. As shown in Table II, the MONO processing element instance also demonstrates reduced CPD and DPC in comparison to the fixed-point implementation.

## V. CONCLUSION

This letter introduces a novel data type called MONO, which uses quantization-aware training to unify bit-weights across positions. Extensive experiments with various DNNs on image recognition benchmarks confirm that MONO significantly enhances error resistance compared to the conventional data types like fixed-point and MLB, as well as the traditional protection methods like TMR and MSB protection. Additionally, a hardware architecture for a processing element based on the MONO data type is proposed, showing lower area, delay, and power consumption compared to the fixed-point data type.

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