## Fundamentals of Hydraulic Engineering Systems

Fifth Edition


## Chapter 5c

## Water Pumps

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## Pump Combinations - Large Flow Range (1 of 2)

Concepts and Visualization
Design Objective: Operate pumps at their peak efficiency.
Q: What is the flow range for operating this pump at an $80 \%$ or better efficiency?

A: 520 to 890 gpm .


## Pump Combinations - Large Flow Range (2 of 2)

Q: A project requires a pump head of 60 ft but Q varies ( $250-1000 \mathrm{gpm}$ ). Will this pump work? $\rightarrow$
A: Yes, but inefficiently for some flows ( 250 gpm )


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## Using Pumps in Parallel

## Concepts and Visualization

Pumps in Parallel: Flows are additive for a given pump head.
Q: A project requires a pump head of 60 ft , but Q varies ( 250 to 1000 gp $\mathrm{m})$. Design an efficient pump system.

A: Use two pumps in parallel: Pump $1 \rightarrow$ high efficiency for $\mathrm{Q}=250$ to 500 gpm \& Pump $2 \rightarrow$ high "e" for Q=300 to 550 gpm . Use both pumps for high flows.

Figure 5.11 Pumb Characteristics for two pumps in paralel


## Pump Combinations - Large Head Range (1 of 2)

Concepts and Visualization
Design Objective: Operate pumps at their peak efficiency.
Q: What is the pump head range for operating this pump at efficiencies greater than 80\%.
A: From 90 to 140 feet.


## Pump Combinations - Large Head Range (2 of 2)

Q: A project requires a flow of 200 gpm, but $\mathrm{H}_{\mathrm{p}}$ varies (60 to 155 feet). Will this pump work? $\rightarrow$

Ans. Yes, but inefficiently for some heads ( 155 ft )


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## Using Pumps in Series

## Concepts and Visualization

Pumps in Series: Heads are additive for a given pump flow.
Q: A project requires a flow of 200 g pm , but $\mathrm{H}_{\mathrm{p}}$ varies ( 60 to 155 feet). Design an efficient pump system.

A: Use two pumps in series: Pump $1 \rightarrow$ high efficiency for $\mathrm{H}_{\mathrm{p}}=40$ to 80 ft \& Pump $2 \rightarrow$ high "e" for $\mathrm{H}_{\mathrm{p}}=45$ to 90 ft . Use both pumps for high heads.


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## Analysis of Pumps in Series and Parallel

Example Problem 5.4 (use pump of Fig. 5.13 characteristics)
For a pump-pipeline system; $\mathrm{E}_{\mathrm{B}}=90 \mathrm{~m}, \mathrm{E}_{\mathrm{A}}=80 \mathrm{~m}, \mathrm{~L}=300 \mathrm{~m}$,
$D=40 \mathrm{~cm}, e=0.12 \mathrm{~mm}, v=1.31^{\prime} 10^{-6} \mathrm{~m}^{2} / \mathrm{sec}$. Find the $\mathrm{Q}, \mathrm{e}$, and $\mathrm{H}_{\mathrm{p}}$ for 1 pump, 2 pumps in series, \& 2 pumps in parallel.

Solution: From an energy balance: $E_{A}+H_{p}=E_{B}+h_{L}$

$$
\text { or } \mathrm{H}_{\mathrm{p}}=\mathrm{H}_{\mathrm{S}}+\frac{\left(\left(\frac{\mathrm{fL}}{\mathrm{D}}\right)+\sum \mathrm{K}\right) \mathrm{V}^{2}}{2 \mathrm{~g}} \text {; where } \mathrm{H}_{\mathrm{s}}=\mathrm{E}_{\mathrm{B}}-\mathrm{E}_{\mathrm{A}}=10 \mathrm{~m}
$$

Note: The pump adds energy to overcome static lift $\left(H_{s}\right)$,
friction loss, and minor losses. Note that $\sum \mathrm{K}=1.65$

Determine the system head curve for this pipeline.


## Pumps in Series and Parallel

Fill in the solution table $\rightarrow$

| $Q(\mathrm{~L} / \mathrm{sec})$ | $\mathrm{V}(\mathrm{m} / \mathrm{sec})$ | $N_{R}$ | $f$ | $H_{S H}(\mathrm{~m})$ |
| :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | - | - | 10.0 |
| 100 | 0.80 | $2.44 \times 10^{5}$ | 0.0175 | 10.5 |
| 300 | 2.39 | $7.30 \times 10^{5}$ | 0.0160 | 14.0 |
| 500 | 3.98 | $1.22 \times 10^{6}$ | 0.0155 | 20.7 |
| 700 | 5.57 | $1.70 \times 10^{6}$ | 0.0155 | 31.0 |

Plot the system head curve on the pump's characteristic curves. Find the $\mathrm{Q}, \mathrm{e}$, and $\mathrm{H}_{\mathrm{p}}$ for 1 pump, 2 pumps in series, \& 2 in parallel.


## Cavitation in Water Pumps

## Visualization and Energy Conservation Principles

(See Example 5.8)
Q: Balance energy between points 1 and 2 (figure below).
$A: h_{1}=h_{2}+\frac{P_{2}}{\gamma}+\frac{V_{2}^{2}}{2 g}+h_{L}$ where $h_{2}-h_{1}=h_{p}=h t$. of pump
Q: Solve for $\frac{P_{2}}{\gamma}$ :
$A: \frac{P_{2}}{\gamma}=-h_{p}-\frac{V_{2}{ }^{2}}{2 g}-h_{L}$
High negative pressure may cause water to vaporize \& cavitation is to be avoided.
Q: How does a designer avoid cavitation problems?
A: Pump placement ( $h_{p}$ )
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## Selection of a Pump (1 of 3 )

## Visualization and Design Concepts

Q: What is the best type of pump for high heads and low flows? ...for low heads and high flows? What is the best type for a broad range of flow and head conditions?


## Selection of a Pump (2 of 3)

## Design Concepts and Example Problem 5.11

The required flow for a pipeline is $70 \mathrm{~L} / \mathrm{sec}$. Based on the energy equation, the required pump head is 40 m . Based on the manufacture's pump selection chart, either Pump I or Pump II will work. The characteristic curves for each pump are shown on the next slide.


Figure 5.23 Pump Model Selection chart

## Selection of a Pump (3 of 3)

Q: Choose the best pump and state its operating conditions.
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## Water Pumps in Parallel



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